



Dart Aerospace Ltd.
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D2844-1

Job Sheet 193003



Part No: D2844-1

Job Qty: 6 pcs

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/5/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 4/26/19

Type: Stock

Description:

Note: DWG REV A IPP: B 00.11.01 Removed P/O for Powder Coat - in house process EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Small Fab - Brake NC	6 pcs	4/26/19	4/26/19	0.00	3.31	Small Fab - Brake - 1		DAS 5 APR 7 2019
							Small Fab - Brake - 2		9-89
							Small Fab - Brake - 3		
110	QC 5	6 pcs	4/26/19	4/26/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS APR 25 2019 40
120	Powdercoat - 1 White Gl(A)-B4B	6 pcs	4/26/19	4/26/19	0.00	0.23	Powdercoat - 1 - B4B		9-89
							Powdercoat - 2 - B4B		BR 19-4-29
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	6 pcs	4/26/19	4/26/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		DAS APR 29 2019 40

Plex 4/5/19 10:13 AM Dart.Renwick.Jennife

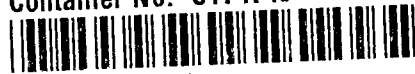
				QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	6 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
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					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
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					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
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					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
150	QC 21 - SA	6 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - (Punch ends and deburr as per dwg) Form per Dwg D2844 using brake and bending Jig DT 8238-B Deburr Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ 130 - (QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	11.3946 ft (1.8991 ea)	100-Small Fab - Brake NC	5152863
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.035	11	76	0
Part Specifications				
Specifications could not be found.				

Plex 4/5/19 10:13 AM Dart.Renwick.Jennifer



Container No: S174749



Part: D2844-1

Job No: 193003

Serial No/Batch: S174749

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 04/24/19

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